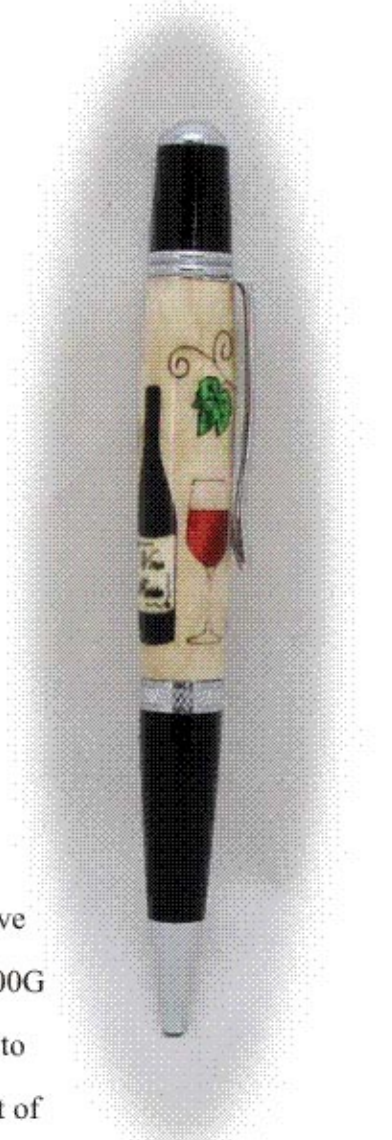
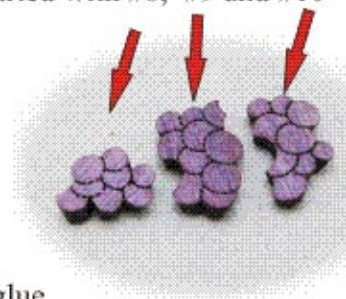


## Instructions for the Vineyard Pen Inlay Kit

Slide the brass tube from your pen kit into the curly maple background barrel. We do this to make it easier to insert the pieces from the kit. I started with #8, #9 and #10 (the grape sections) when assembling this kit but it can be put together in almost any order you prefer. Hold the pieces in place using the elastic bands that are supplied with the inlay kit. Once all the pieces are in place, carefully remove the brass tube and flood all the pieces with thin CA glue. We use thin as opposed to medium CA so the glue will seep all the way through the seams keeping everything intact while turning the barrel.



Now we'll glue the brass tube into the blank. Check the fit of the tube as you might have to lightly sand the inside of the blank for a good fit. If you do, wrap a small dowel with 100G sandpaper and sand the inside of the barrel until the tube fits smoothly. Use 2-part epoxy to glue in the brass tube. Make sure the tube is perfectly centered so there's the same amount of space on either end. Once the glue has cured, sand the ends flush with the brass tube using a belt or disc sander. Don't use a barrel trimmer. Now you can mount the blank on the lathe for final turning and finishing. Apply whatever finish

you're comfortable with as they all work well with these inlay kits. E-mail me at [kallenshaan@cox.net](mailto:kallenshaan@cox.net) with any thoughts or ideas regarding this or any of our other kits.

