

different methods to achieve better results.

Step 7 - Finish

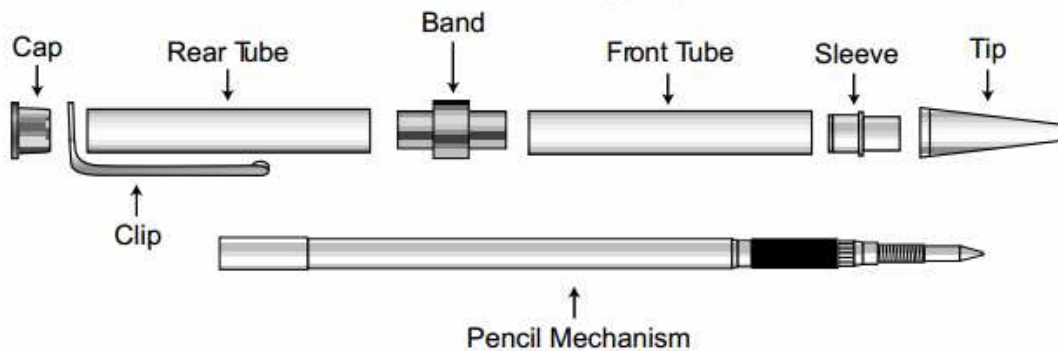
Try a finish of your choice but be careful if brushing on a polyurethane, etc. You can stick the tube, bushings, and mandrel together.

Shake before using. Apply with a rag to the spinning barrel. Apply at least two coats. A variety of finishes and polishes are available.

Step 8 - Touch Up

With tubes off mandrel, lay them end to end to decide which sets will look best when assembled. Remember, they will be 5/32" apart (due to center ring) so minor differences won't show. If necessary, a light sanding of the ends on a block will square the ends and improve the fit during assembly. Then repeat step 7.

Assembly



A. Press the sleeve, recessed end first into the end of the front barrel until it hits the shoulder.

B. Press the band into the opposite end of the barrel.

C. Press the rear barrel onto the band.

D. Press cap into the clip then onto the rear tube (clip can be left off if desired).

E. Insert mechanism through the cap and out the opposite end.

F. Screw the tip tightly onto the threaded end of the mechanism.

G. The pencil operates by pushing down on the plunger. This clicks the lead out. The eraser and extra lead is located under the gold cap on the mechanism. Use 0.7mm lead.

Note: If lead does not advance properly or retracts when writing, gently pull exposed short piece of lead out of mechanism. Continue to pump pencil plunger until a new piece of lead is exposed.