

Centerband Coupler Assembly

Due to manufacturers changes to the centerband coupler, the assembly of the centerband coupler has changed. Please see the updated assembly instructions to avoid any damage to the components. If you have any questions about assembly please give us a call at 1-800-551-8876 and we will be glad to help. Thank you for your patience.

Assemble the Parts

Layout the parts as shown paying careful attention to keep the pen tubes in the same orientation as when on the mandrel. Use a vise or clamp with wood or plastic jaws to prevent damaging parts during assembly.

1. Slide the clip onto the cap, then press them into the top of the short tube.
2. Place a very small dab of thick CA glue in the Glue Groove on the Centerband Coupler. Press the centerband coupler black end first into the opposite end of the short tube. See Diagram.
3. Press your desired end cap into the smaller end of the long tube.

Hint: If you want to align the grain pattern more closely, then thread the center band coupler onto the nib coupler. Slide the larger end of the long tube onto the nib coupler. This will allow you to rotate the long tube around until proper grain alignment is found. Once grain alignment is satisfactory, unscrew the nib coupler and centerband coupler then press the nib coupler fully into the larger end of the long tube and continue with assembly.

4. Press the nib coupler into the larger end of the long tube. Insert the spring then the ink refill into the long tube. Thread the rollerball nib into the nib coupler.

Note: This kit comes with 2 end caps, should you decide to change end caps simply remove the writing nib and refill, then use a punch to remove the end cap. Install the new end cap, writing nib, and refill to complete your pen.

